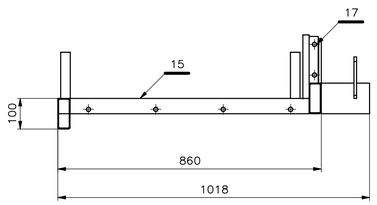

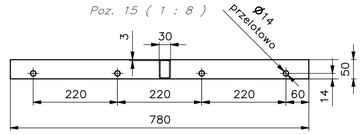

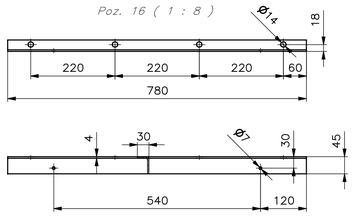

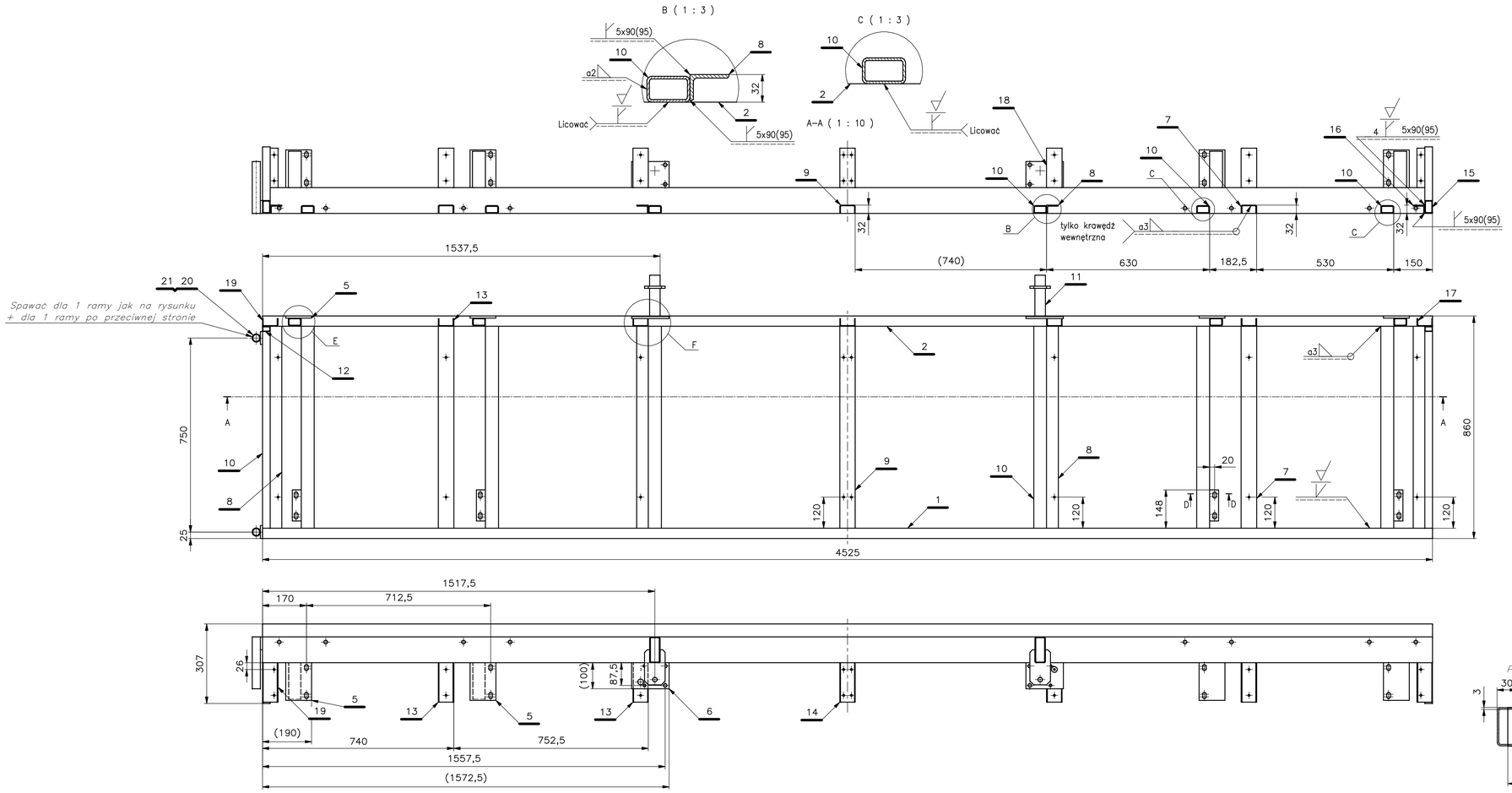

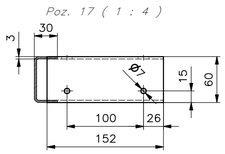

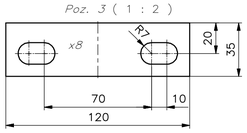

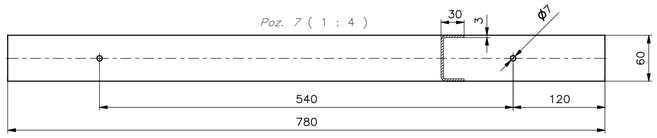

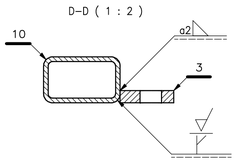

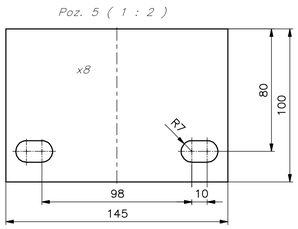

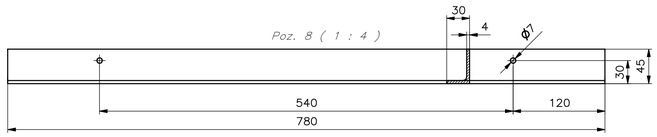

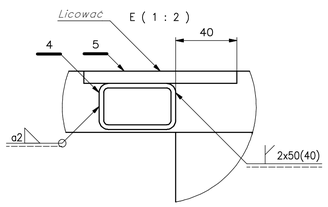

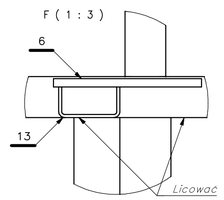

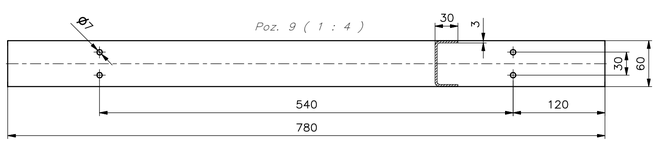

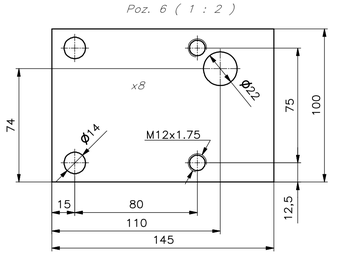

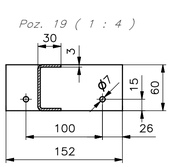

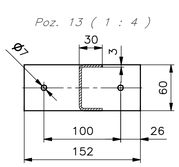

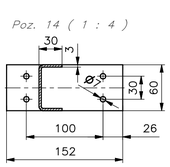

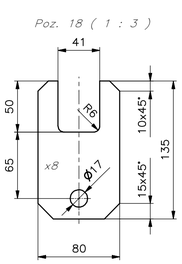

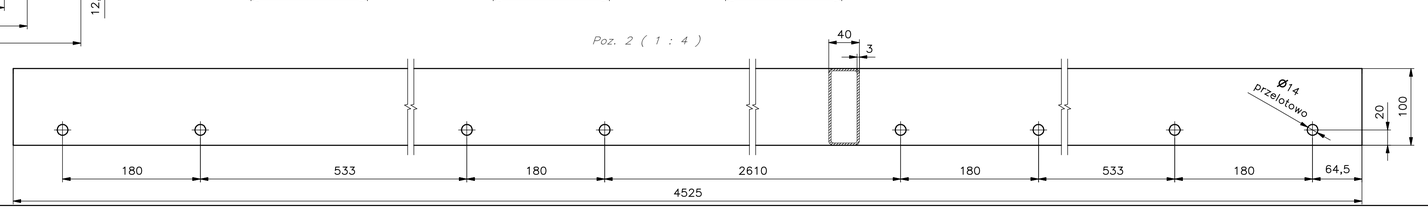

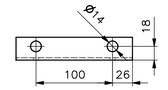

Uwaga:
1. *Poziom jakości wg PN–EN ISO 5817 Klasa C*
2. *Tolerancje ogólne dot. konstrukcji spawanych wg PN–EN ISO 13920 Klasa BF*
3. *Malować wg instrukcji, RAL ...*

		1	Pierwsze wydanie				2018-05-02
		REW	OPIS				DATA
			HISTORIA ZMIAN				
21	007–206.02		x8 50x50	2	S235JR	0,16	
20	007–206.03		Rura Ø31,8x2,6 L=200	2	S355J2+N	0,37	
19	002–017.11	2	Ceownik zimnogięty 60x30x3 L=152	1	S235JR	0,39	
18	002–022.02	1	x8 135x80	2	S355J2+N	0,52	
17	002–017.16	1	Ceownik zimnogięty 60x30x3 L=152	1	S235JR	0,39	
16	002–017.15	1	L45x30x4 L=780	1	S235JR	1,73	
15	002–017.14	1	Profil 50x30x3 L=780	1	S235JR	2,55	
14	002–017.13	2	Ceownik zimnogięty 60x30x3 L=152	1	S235JR	0,39	
13	002–017.12	2	Ceownik zimnogięty 60x30x3 L=152	4	S235JR	0,39	
12	002–017.10	2	Profil 30x20x2 L=207	2	S235JR	0,28	
11	002–017.09	1	Profil 100x40x3 L=158	2	S235JR	0,97	
10	002–017.05	1	Profil 50x30x3 L=780	7	S235JR	2,58	
9	002–017.04	1	Ceownik zimnogięty 60x30x3 L=780	1	S235JR	2,02	
8	002–017.03	1	L45x30x4 L=780	3	S235JR	1,75	
7	002–017.02	1	Ceownik zimnogięty 60x30x3 L=780	2	S235JR	2,02	
6	002–006.14	1	x8 145x100	2	S235JR	0,86	
5	002–006.12	1	x8 145x100	4	S235JR	0,87	
4	002–006.04	1	Profil 50x30x3 L=140	4	S235JR	0,46	
3	002–006.11	1	x8 120x35	4	S235JR	0,23	
2	007–022.01	1	Profil 100x40x3 L=4525	1	S235JR	27,68	
1	007–006.01	1	Profil 100x40x3 L=4525	1	S235JR	27,74	
Poz	Nr rys/Norma	REW	Wyszczególnienie	Ilość	Materiał	Masa [kg]	Uwagi

Konstruował		2017-12-05		1. Wielkości nietolerowane wykonać w klasie mK (średniodokładna) wg ISO 2768
Kreślił	Nazwisko	Data	Podpis	2. Przygotowanie spoin, powierzchni i krawędzi – kl. P2 wg PN–EN ISO 8501–3
Sprawdził		2017-12-13		
Zatwierdził				Rzutowanie
Podziałka 1:10	Format A1	Arkusz 1/1	Tytuł Rama podestu 3	Nr rysunku 007–222.00
			Masa 104 kg Materiał	Norma